

Toll Compounding Services Rates and Fees

Service	Rate		
Compounding/Extrusion - 72 mm	\$	410	/hr
Compounding/Extrusion – 16mm	\$	200	/hr
Jet milling - CGS-120	\$	360	/hr
ASTM Specimen Injection Molding	\$	200	/hr
Compression Molding (press outs)	\$	90	/hr
Bulk Density	\$	55	/sample
Optical Microscopy	\$	120	/sample
Polymer Moisture Testing	\$	60	/sample 3 replicates
Tensile Testing (ASTM D638)	\$	170	/sample 5 replicates
Flexural Testing (ASTM D790)	\$	170	/sample 5 replicates
Melt Flow Index	\$	220	/sample 3 replicates
Impact Testing - Notched and un-notched Izod	\$	210	/sample 5 replicates
GC-MS- Odor Profile Analysis	\$	1,500	/sample 3 replicates
Water Absorption - 30 day test	\$	170	/sample 3 replicates
Compostability testing - Disintegration	\$	1,400	/sample 3 replicates
Crude Protein Analysis	\$	220	/ sample 3 replicates
Thermogravimetric Analysis	\$	240	/sample 3 replicates
Moisture and Ash Analysis	\$	150	/sample 3 replicates

Personnel	Rate		
Polymer Science Consulting	\$	270	/hr
Polymer Science Technician	\$	110	/hr
Laboratory Technician	\$	60	/hr

For more information visit: <http://algix.com/products-services/toll-compounding/>